CIGARETTE SPECIFICATION

LOUISVILLE
MERIT ULTRA LIGHTS KS REGULAR SP - GCC TAR/NICOTINE
BRAND CODE-01010 (GCC)

EFFECTIVE DATE: 07/24/95
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 83

CIGARETTE LENGTH	:	84.0 MM	ISO TAR	:	4.0	MG/CIGT	3.5	- 4.4
TOBACCO ROD CIRCUM.	:	24.80 MM						
TOBACCO ROD LENGTH	:	57.0 MM						
FILTER LENGTH	:	27.0 MM	NICOTINE	:	.40	MG/CIGT	.35	- .44
TIPPING LENGTH	:	32.000 MM						
TOTAL R.T.D.	:	4.10 IN. H2O						
DILUTION TARGET	:	63.0 +/- 5.0 %						

TIPPING PAPER : 64MM X 3500M CK/WHT SGLLS PPT KC236M2 12-119-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A1010 - 13.00% MERIT ULTRA LIGHTS REGULAR SP

CIGARETTE PAPER : 27.00MM X 6700M 46CU/0.6%/100% FLAX 10-775-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057688211

REASON FOR CHANGE : CIGT PAPER CITRATE ADDITIVE % CHGD FROM 46IC/2.0%
: (10-776-A) TO 46NC/0.6% (10-775-A) TO INCREASE
: TAR. 12-379-A REMOVED FROM SPEC; INVENTORY
: DEPLETED. NO WEIGHT CHG. OK TO MIX FINISHED CIGTS.

PREPARED BY : K. V. SMITH
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APPROVED BY: Janice M Bussi

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